



## KÖSTER IN 2

Technical Data Sheet IN 220

Issued: 2015-04-24

- Test certificate K-25017-15-Ko according to the Guideline for Hygienic Assessment of Organic Coatings in Contact with Drinking Water, Hygiene-Institut des Ruhrgebiets

### Elastic 2 component polyurethane injection resin

#### Features

KÖSTER IN 2 is a solvent-free, 2 component polyurethane injection resin for crack injection. It is permanently elastic and thus allows a permanent crack and joint sealing even in case of movement of the crack.

#### Technical Data

Mixing ratio Component A : B  
by volume 2 : 1  
by weight 5 : 3  
Viscosity (A + B component) approx. 200 mPa.s  
Pot life (+ 20 °C, 1 l mixture) 30 min  
Shore-hardness D / DIN 53505 25 - 35  
Application temperature above + 5 °C  
Density (of the mixture) approx. 1.1 kg / l

#### Packaging

IN 220 001	1 kg can
IN 220 008	8 kg combipackage
IN 220 040	40 kg combipackage
IN 220 345	345 kg combipackage

#### Storage

Store the material at temperatures between + 10 °C and + 30 °C. In originally sealed packages, the material can be stored for 12 months.

#### Safety

Wear protective gloves and goggles when processing the material. When carrying out injection work, make sure to protect the surrounding work area from injection resin that may be discharged from the wall, packers, drill holes, etc. Do not stand directly behind the packers during injection.

#### Fields of Application

The material can be used in combination with KÖSTER IN 1 for the permanent, elastic sealing of water bearing cracks and joints in concrete, screeds, masonry etc. as well as for solidifying granular soils.

It can be used without the pre-injection of KÖSTER IN 1 for sealing dry cracks, joints and voids. KÖSTER IN 2 is used in cases where future movements of the building structure cannot be excluded. KÖSTER IN 2 is also suited for slightly moist cracks.

#### Application

The A and the B component are recommended to be mixed at + 15 °C in the above stated mixing ratio using a slowly rotating electrical mixer preferably equipped with a KÖSTER Resin Stirrer. The material must be mixed until it is streak free and homogeneous in appearance.

Water flow in water bearing cracks, joints and voids are first stopped and dried through the injection of KÖSTER IN 1. The ready mixed material must be used within the given pot life. The minimum application temperature is + 5 °C. Ideally the material should be tempered to + 15 °C before mixing and injection, temperatures above + 25 °C will increase the reaction rate and reduce the pot life. The mixture can be applied using conventional single component injection pumps such as the electrical KÖSTER 1C Injection Pump. Prior to the injection, the cracks can be sealed using KÖSTER KB-Fix 5. Holes are drilled on alternating sides along the course of the crack at an interval of approx. 10 - 15 cm. Injection packers are inserted into the holes and (when possible) injected from bottom to top. The diameter of the drill holes depends on the injection packers chosen. After the removal of the injection packers, the drill holes can be sealed with KÖSTER KB-Fix 5.

#### Consumption

Approx. 1.1 kg/l void

#### Cleaning

Clean tools immediately after use with KÖSTER PUR Cleaner.

#### Related products

KÖSTER KB-FIX 5	C 515 015
KÖSTER IN 1	IN 110
KÖSTER PUR Cleaner	IN 900 010
KÖSTER Impact Packer 12	IN 903 001
KÖSTER Impact Packer 18 plus	IN 904 001
KÖSTER Superpacker	IN 915 001
KÖSTER One-Day-Site Packer	IN 922 001
KÖSTER 1C Injection Pump	IN 929 001
KÖSTER Hand Pump without manometer	IN 953 001
KÖSTER Hand Pump with manometer	IN 953 002
KÖSTER Footpump	IN 958 001

The information contained in this technical data sheet is based on the results of our research and on our practical experience in the field. All given test data are average values which have been obtained under defined conditions. The proper and thereby effective and successful application of our products is not subject to our control. The installer is responsible for the correct application under consideration of the specific conditions of the construction site and for the final results of the construction process. This may require adjustments to the recommendations given here for standard cases. Specifications made by our employees or representatives which exceed the specifications contained in this technical guideline require written confirmation. The valid standards for testing and installation, technical guidelines, and acknowledged rules of technology have to be adhered to at all times. The warranty can and is therefore only applied to the quality of our products within the scope of our terms and conditions, not however, for their effective and successful application. This guideline has been technically revised; all previous versions are invalid.

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